

Badger Metal  Tech, Inc.

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MetaLife

STAMPING/DRAWING FORMING PRICE SHEET

There is a "Set-Up-Charge" per piece as listed in the below table

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**Processing for the entire working area to be processed
@ \$3.50 per sq. in.
Minimum Order \$150**

Total Cu. In. Volume*	Set-Up Charge per Piece
.9 or less	\$20.00
1-1.9	\$30.00
2-8.9	\$40.00
9-27	\$50.00
28-64	\$70.00
65-125	\$80.00
126-216	\$90.00
217-343	\$110.00
344-512	\$130.00
513-729	\$150.00
730-1000	\$170.00
1001-1331	\$190.00
1332-1728	\$220.00
1729-2197	\$230.00
2198-2744	\$240.00
2745-3375	\$250.00
3376-10000	\$270.00

**Note: Prior NITRIDING or any other hardening surface treatment
will still allow us to induce surface compressive stress.**

***Maximum Height, Width, Length, or Diameter dimensions in inches, are used for calculation of the block or cylinder sizes
Set-up charge is on a per piece basis.**